



REFRIGERATION MACHINE

17CB

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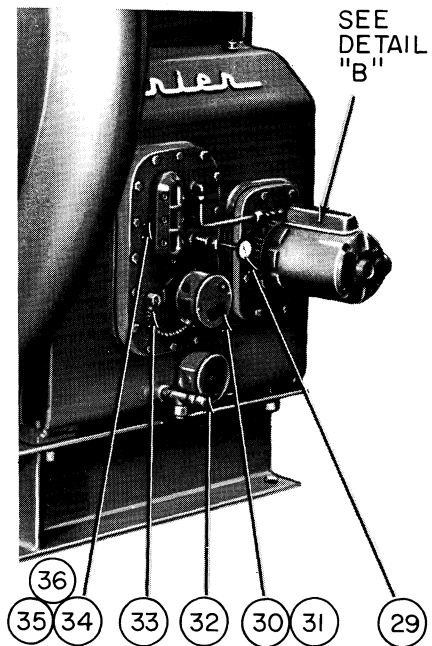
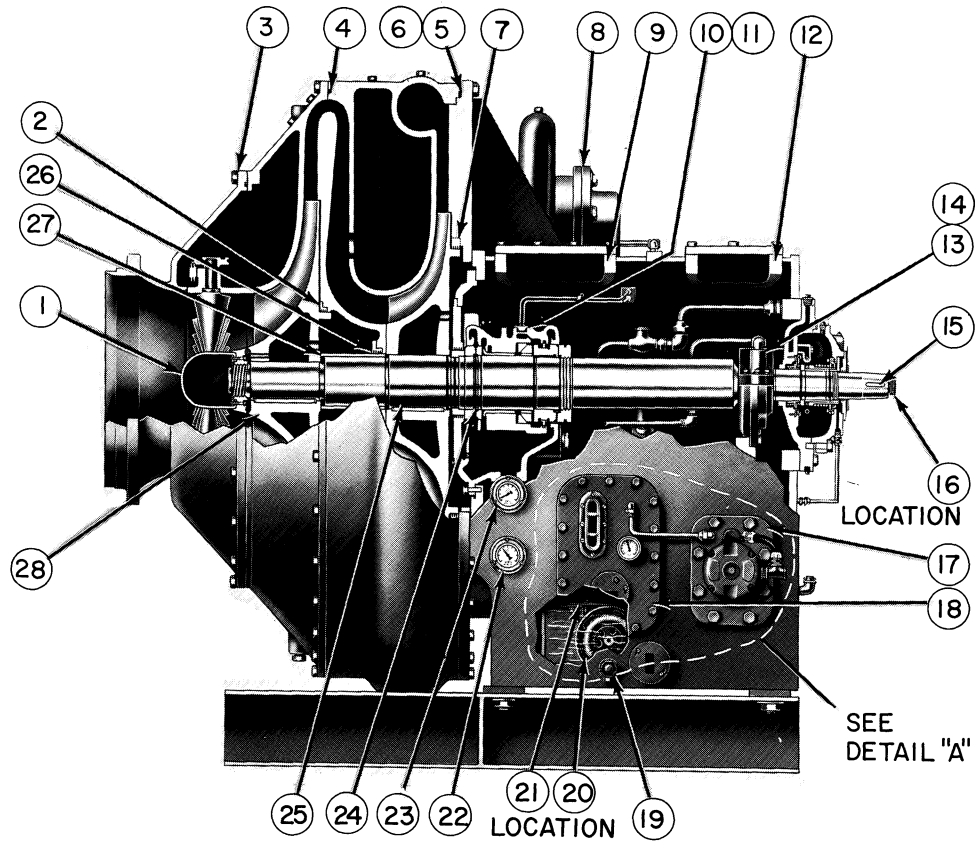
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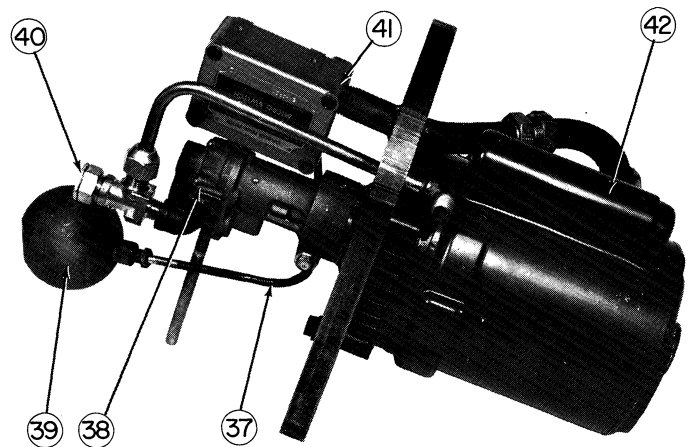
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Detail "A"



Detail "B"

Group A — Compressor Assembly



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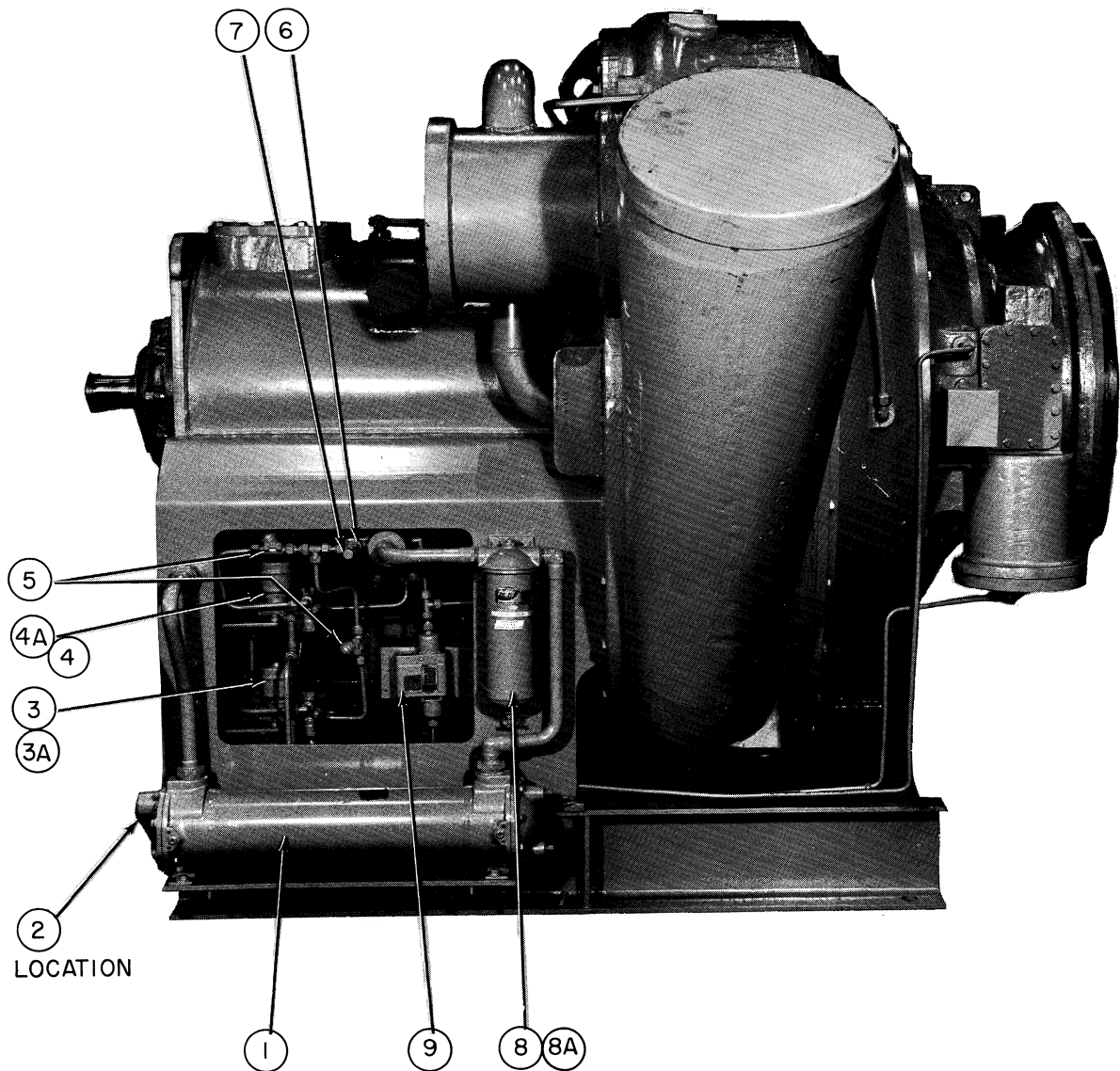
ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON
GROUP "A" COMPRESSOR ASSEMBLY				
1	Shaft Cap	1	19C65-813	All Compressors
2	First Stage Impeller Labyrinth	1	19C47-1223	All Compressors
3	"O" Ring	1	KK71GW-454	All Compressors
4	"O" Ring	1	KK71ER-583	All Compressors
5	Discharge Volute Gasket	1	19C65-1651	All Compressors
6	"O" Ring	1	KK71ER-597	All Compressors
7	Second Stage Labyrinth	1	19C77-1233	3000 RPM Compressors
		1	19C67-1233	3600 RPM Compressors
		1	17CA85-1203	R11 Refrig. 3600 RPM Compressors R114 Refrig.
8	8" Gasket	1	17CB712-1102	All Compressors
9	Inspection Cover Gasket	1	19C37-4792	All Compressors
10	Thermostat	1	19C65-446	All Compressors
11	Screw #8-32 x 3/8" Lg.	2	AC22AA-100	All Compressors
12	Inspection Cover Gasket	1	17CB712-1092	All Compressors
13	Bearing Liner	1	17M421-163	All Compressors
14	Wiper Labyrinth Assembly	1	17CA61-182	All Compressors
15	Cplg. Locknut Key	2	17DA43-1622	R11 Compressors
		2	17DA45-1622	R114 Compressors
16	Locknut	1	17DA81-1932	R11 Compressors
		1	17DA81-1832	R114 Compressors
17	Seal Leakage Pump Gasket	1	17M42-2232	All Compressors
18	Oil Reservoir Gasket	1	19C45-3222	All Compressors
19	Angle Valve	1	EP23LA-155	All Compressors
20	Pump, Oil Lube	*		
	208-220-3-60	*	17CA61-591	All Compressors
	460-3-60	*	17CA61-591	All Compressors
	550-3-60	*	17CA65-374	All Compressors
	380-415-3-50	*	17CA61-591	All Compressors
21	Gasket	1	DK29GA-005	All Compressors
22	Pressure Gauge (English)	1	KM03ZZ-231	R11 Compressors
	(Metric)	1	KM03AQ-262	R11 Compressors
	(English)	1	KM03AQ-252	R114 Compressors
	(Metric)	1	KM03AQ-272	R114 Compressors
23	Temperature Gauge (English)	1	KM11ZZ-224	R11 Compressors
	(Metric)	1	KM11ZZ-225	R114 Compressors
24	Shim	1	19C67-1831	All Compressors



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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON
GROUP "A" COMPRESSOR ASSEMBLY (CONT'D)				
25	Impeller Key	2	19C66-1071	All Compressors
26	Shaft Labyrinth	1	19C67-1572	All Compressors
27	Impeller Spacer	1	19C67-1082	All Compressors
28	Impeller Key	2	19C65-1071	All Compressors
29	Gauge, Oil Temperature (English)	1	KM14BC-222	All Compressors
	(Metric)	1	KM14BC-223	All Compressors
30	Heater, Oil	1	HT31BK-010	All Compressors
31	Terminal	1	HY94TW-330	All Compressors
32	Terminal Adapter	3	HY58EZ-025	All Compressors
32A	Terminal Arrangement	1	19CB712-102	
33	Thermostat, Oil Heater	1	HH16NA-021	All Compressors
34	Glass, Sight	1	17M32-1502	All Compressors
35	Sight Glass Gland	1	19C47-1323	All Compressors
36	Gasket, Sight Glass "S"	2	R7-1729	All Compressors
37	Arm, Float	1	17CA61-292	All Compressors
38	Pump, Gear	1	KK21RA-001	All Compressors
39	Ball, Float	1	EC28HZ-023	All Compressors
40	Valve Relief	1	17M42-7051	All Compressors
41	Switch, Micro	1	HR68TD-015	All Compressors
42	Motor (60 Hertz)	As Req'd	HC40UE-115	
	(50 Hertz)	As Req'd	HC40UE-116	



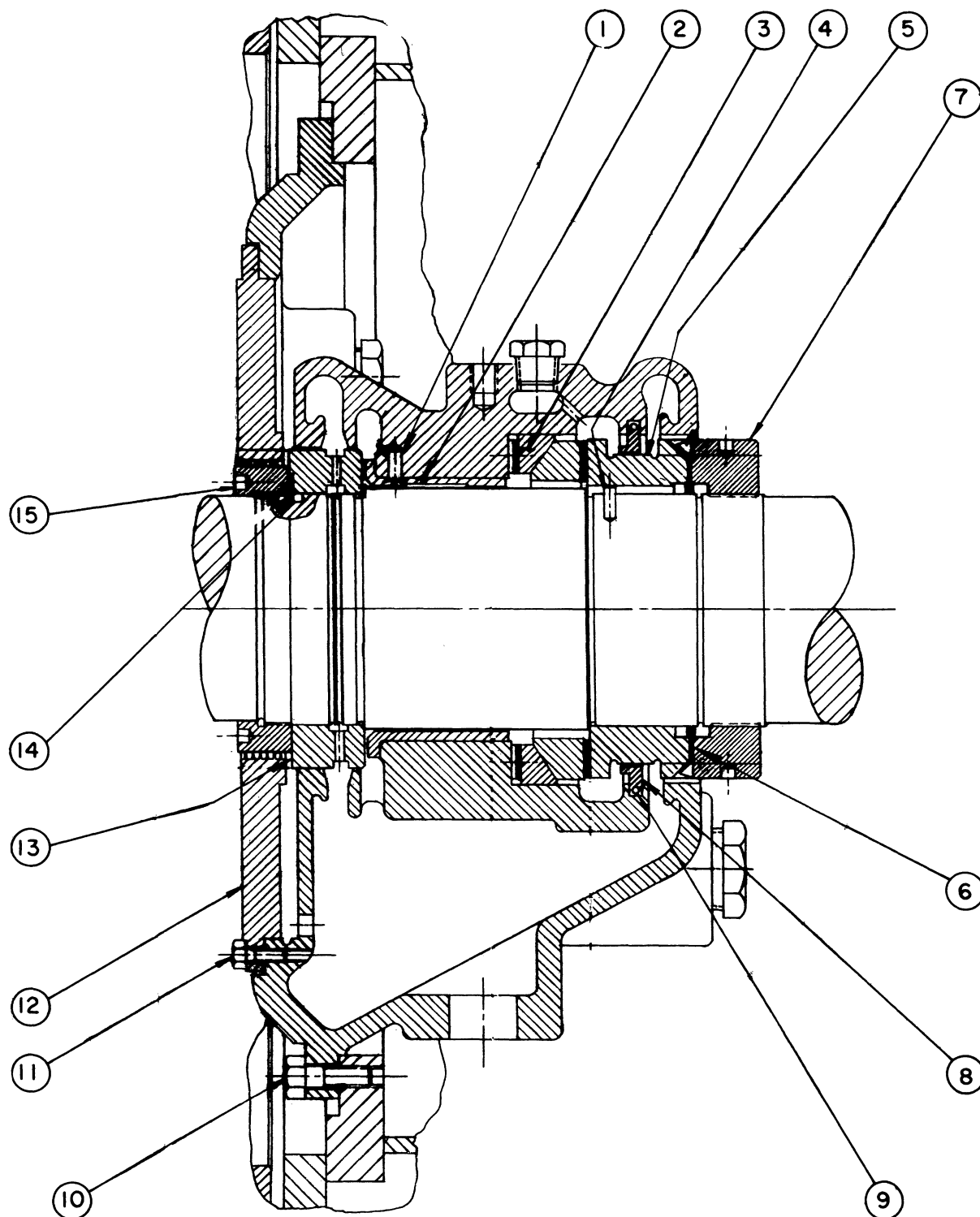
Group B — Oil Piping Arrangement



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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON
GROUP "B" OIL PIPING ARRANGEMENT				
1	Oil Cooler	1	17M401-1992	All Compressors
2	Solenoid Valve	1	EF11CM-181	All Compressors
3	"G" Solenoid Valve	1	EF16CD-063	Electronic
3A	Coil for "G" Solenoid Valve	1	EF19ZD-062	
4	"F" Solenoid Valve	1	EF16CD-061	Electronic
4A	Coil for "F" Solenoid Valve	1	EF19ZD-062	
5	Check Valve	2	EC37GF-001	Electronic
6	By Pass Valve	1	EB52NF-181	All Compressors
7	Angle Valve	1	EP23LC-510	Electronic
8	Oil Filter	1	KH31XQ-140	All Compressors
	Includes:			
8A	Filter Cartridge	1	17S40-001	All Compressors
9	Switch Diff. Press.	1	HK06CA-402	All Compressors



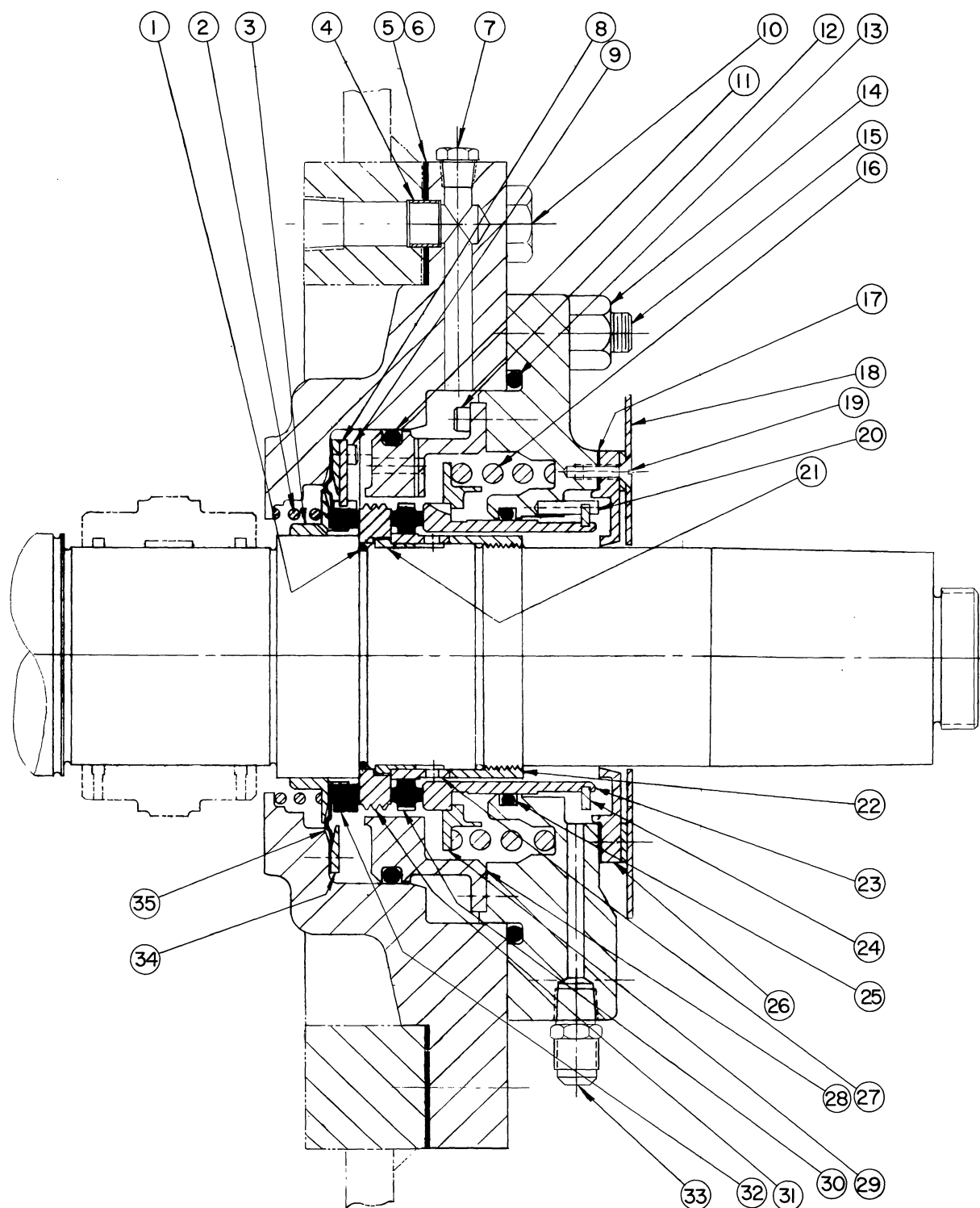
Group C — Thrust Bearing



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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON
GROUP "C" THRUST END PARTS				
1	Pin	1	AX27AB-197	A11 Compressors
2	Bearing Liner 5 1/2"	1	19C66-104	A11 Compressors
3	Thrust Bearing Assembly Includes: Backing Half Ring Bearing Seat Base Ring Brass Shim	1 2 1 1 2	19C66-373 19C66-2622 19C66-353 19C66-363 19C66-3081	R11 Compressors
3	Thrust Bearing Assembly Includes: Thrust Shoe Assembly Leveling Pad Pad Spiral Wrapped Pin Brass Shim Half Ring Backing Ring Half	1 1 32 16 16 2 2	19CB712-504 19CB712-122 19CB712-1043 19DA13-1261 19CB712-1182 19CB712-1222 19C66-2622	R114 Compressors
4	Pin, Drive	1	AX27AB-168	A11 Compressors
5	Sleeve, Thrust	1	17CA63-1153	A11 Compressors
6	Washer	1	17CA61-1051	A11 Compressors
7	Nut, Thrust Sleeve	1	17CA61-1172	A11 Compressors
8	Seal Ring Assembly	1	19C67-513	A11 Compressors
9	Spring, Garter	1	19C67-1001	A11 Compressors
10	Screw, Hex Head Cap	10	AA06BS-293	A11 Compressors
11	Screw, Hex Head Cap	8	AA12BS-199	A11 Compressors
12	Labyrinth	1	17CA61-1123	A11 Compressors
13	Thrust Ring	1	19C67-1042	A11 Compressors
14	Thrust Ring Key	1	19C47-1021	A11 Compressors
15	Nut Thrust Ring	1	17CA61-1142	A11 Compressors



Group D — Contact Seal



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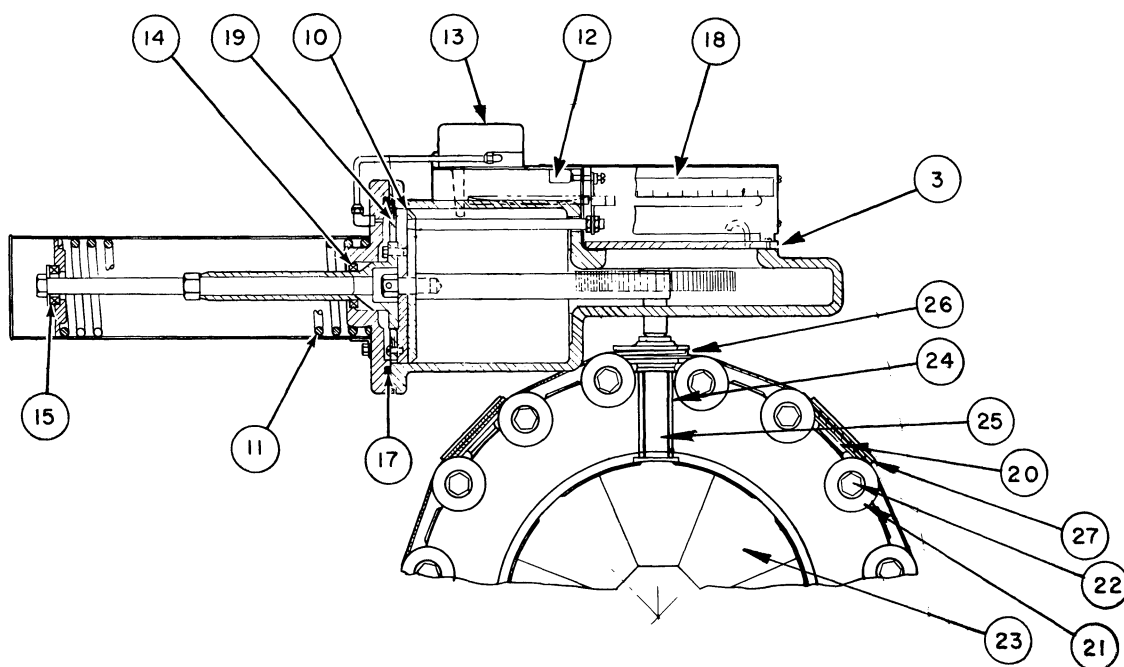
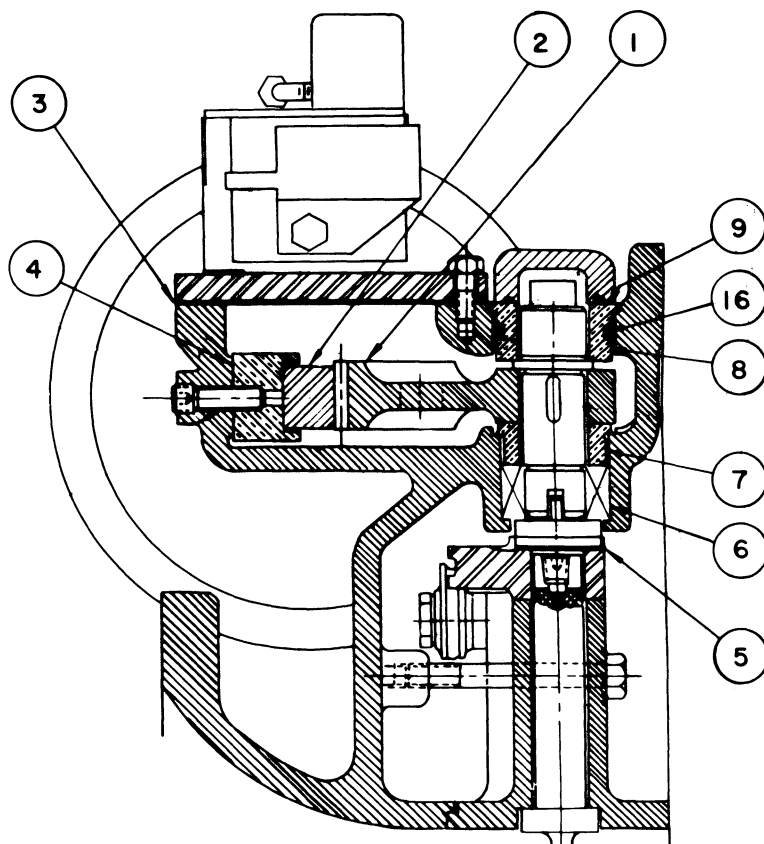
ITEM NO.	DESCRIPTION	QTY.	PART NUMBER
GROUP "D" CONTACT SEAL			
1	"O" Ring	1	17M421-1621
2	Spring	1	17M423-1641
3	Guide Ring	1	17M421-1373
4	Bushing	1	17CA61-1111
5	Gasket 1/16" Thick	1	17CA61-1011
6	Gasket 1/32" Thick	2	17CA63-1011
7	Pipe Plug	1	CA63AA-051
8	Key	1	17M421-1671
9	Screw, Soc. Head Cap.	16	AA44AA-127
10	Screw, Soc. Head Cap.	12	AH06BR-325
11	"O" Ring	1	KK71GW-073
12	Screw, Soc. Head Cap.	4	AA44AA-168
13	"O" Ring	1	17M421-1611
14	Nut, Hex	10	AT11AA-331
15	Stud	10	AR07FR-276
16	Spring, Contact Seal	1	17M421-1631
17	Gasket, Oil Col. Ring	1	17M421-1811
18	Baffle, Shaft End	1	17M421-1492
19	Screw	4	AC26AA-168
20	Dowel Pin	1	17M401-2151
21	Key, Contact Ring	2	17M421-1601
22	Locknut	1	17M42-3032
23	Sleeve, Contact	1	17M421-1463
23	Sleeve, Contact (used on machines with Compr. Ser.# 00941	1	17M421-1333
24	Ring, Snap and lower)	1	17M421-1651
25	"O" Ring	1	KK71GR-047
26	Ring, Oil Collector	1	17M421-223
27	Sleeve, Shaft	1	17M42-3262
28	Ring, Lubricating	1	17M421-1343
29	Ring, Retainer	1	17M421-1512
30	Ring, Carbon	1	17M42-603
31	Ring, Rot. Contact	1	17M421-1323



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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER
GROUP "D" CONTACT SEAL (CONT'D)			
32	Ring, Carbon	1	17M421-1522
33	Coupling, Half Union	1	DD07DA-203
34	Ring, Retaining	1	17M421-1502
35	Diaphragm	1	17M423-1482



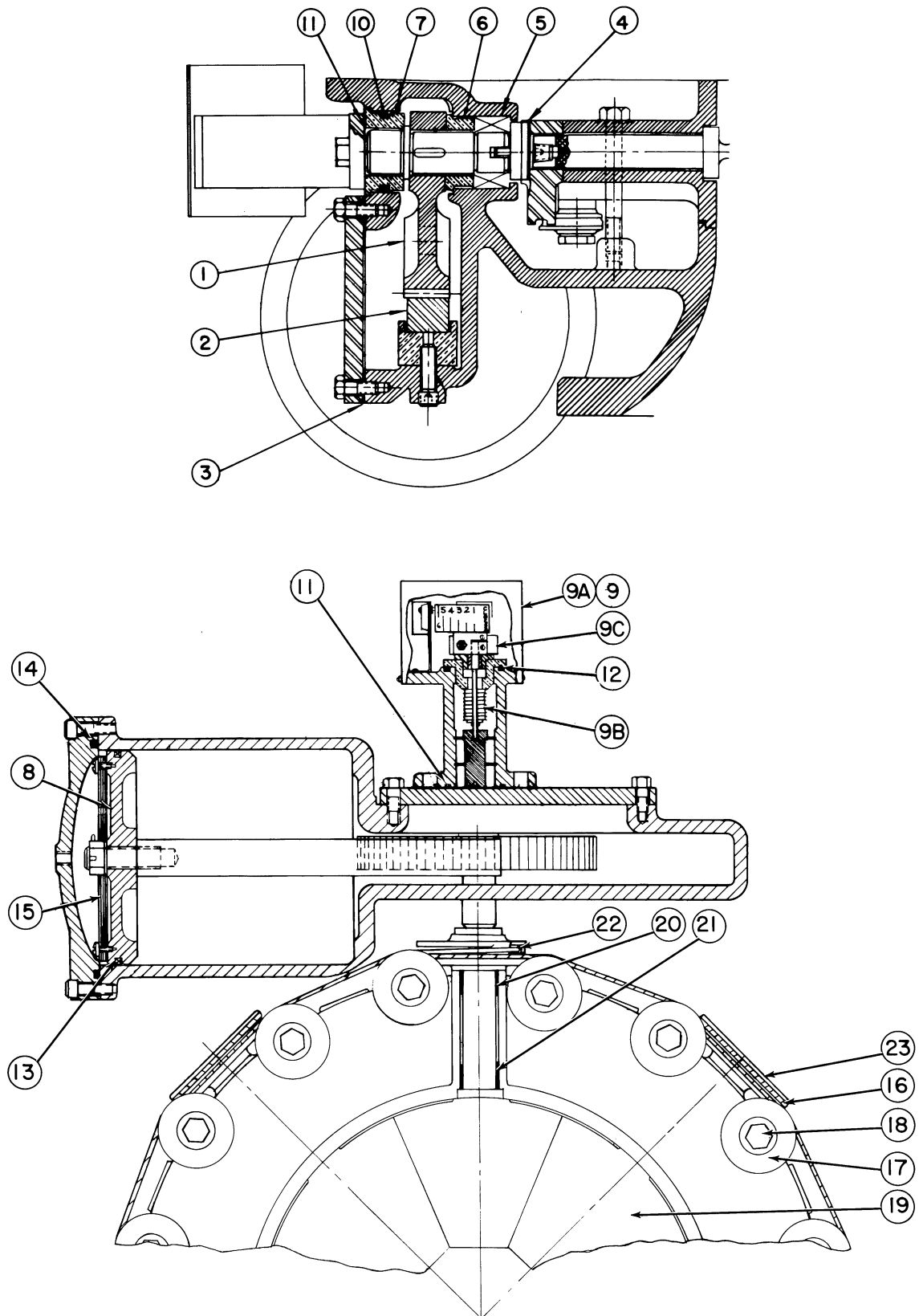
Group E — Inlet Venturi (Pneumatic,



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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON
GROUP "E" INLET VENTURI (PNEUMATIC)				
1	Gear Segment	1	19C47-2002	All Compressors
2	Rack	1	19C47-1563	All Compressors
3	Gasket	1	19C46-2072	All Compressors
4	Gear Rack Block	1	19CB112-101	All Compressors
5	Coupling	1	19C47-2421	All Compressors
6	Mechanical Seal	1	19C35-014	All Compressors
6A	"O" Rings	1	KK71EL-133	
6B	"O" Rings	1	KK71EL-216	
	Note: Above "O" Rings used in 19C35-014 Mechanical Seal.			
7	Lower Shaft Bushing	1	19C47-2471	All Compressors
8	Upper Shaft Bushing	1	19C47-2461	All Compressors
9	Gasket	1	19C36-4821	All Compressors
10	Piston Seal	1	19C35-4861	All Compressors
11	Spring	1	19C35-4891	All Compressors
12	Micro Switch	1	HR54TE-016	All Compressors
13	Pilot Positioner	1	HF93LJ-001	All Compressors
14	Garlock Seal	1	KT90VL-114	All Compressors
15	Thrust Bearing	1	KT14HX-060	All Compressors
16	"O" Ring	1	KK71GW-023	All Compressors
17	"O" Ring	1	KK71GW-080	All Compressors
18	Indicator Label	1	19C35-4941	All Compressors
19	Shim	*	19C47-2062	All Compressors
20	Vane Pulley Package	15	19C36-791	All Compressors
21	Pulley & Bushing Package	16	19C47-771	All Compressors
	Includes:			
	Idler Pulley	1	19C47-6131	
	Bushing	1	KT53XL-065	
	Retaining Cup	1	19C57-4082	
22	Shoulder Screw	16	19C47-2481	All Compressors
23	Prewirl Blade	16	19C85-1359	All Compressors
		16	19C85-2684	All Compressors
24	Bushing	16	KT53XL-100	All Compressors
		16	KT55ZU-080	All Compressors
25	Bushing	16	KT53XL-100	All Compressors
		16	KTO3BQ-083	All Compressors
26	Cable & Drive Pulley Package	1	19C87-761	All Compressors
	Includes:			
	Cable	1	19C86-753	
	Drive Pulley Package	1	19C87-781	
27	Pipe Plug	16	CA64AT-101	All Compressors
	* Per Job Requirement			



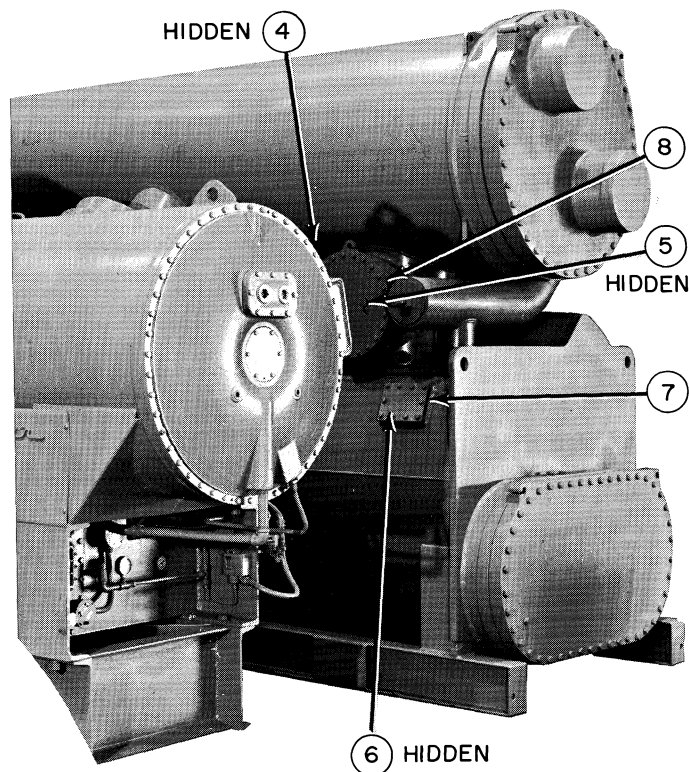
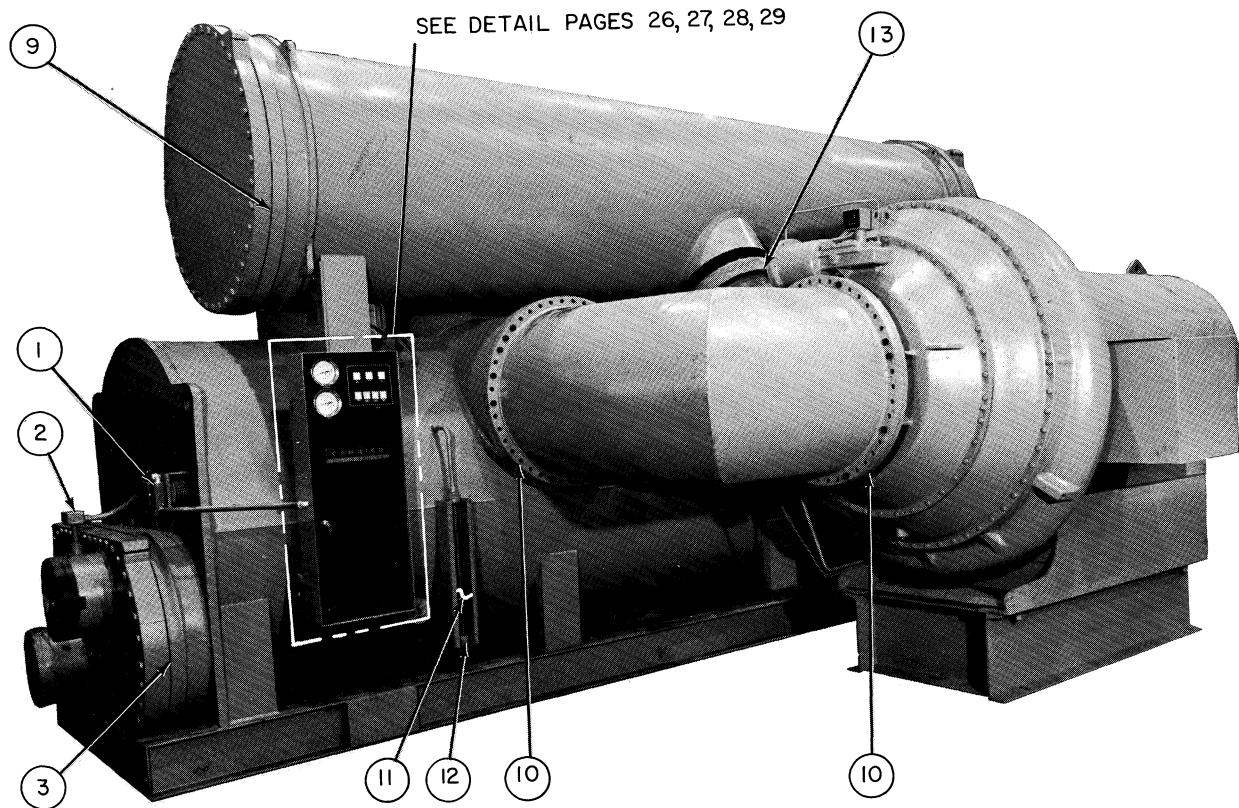
Group F – Inlet Venturi (Electronic)



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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON
GROUP "F" INLET VENTURI (ELECTRONIC)				
1	Gear Segment	1	19C47-2002	All Compressors
2	Rack	1	19C47-1563	All Compressors
3	Gasket	1	19C46-2072	All Compressors
4	Coupling	1	19C47-2421	All Compressors
5	Mechanical Seal	1	19C35-014	All Compressors
5A	"O" Rings	1	KK71EL-133	
5B	"O" Rings	1	KK71EL-216	
Note: Above "O" Rings used in 19C35-014 Mechanical Seal.				
6	Lower Shaft Bushing	1	19C47-2471	All Compressors
7	Upper Shaft Bushing	1	19C47-2461	All Compressors
8	Piston	1	19C47-1553	All Compressors
9	Vane Position Indicator Includes:	1	HR86XA-020	All Compressors
9A	Variable Resistor	1	HR89XA-006	
9B	Bellows and Shaft	1	19C35-002	
9C	Micro Switch	1	HR54TE-016	
10	"O" Ring	1	KK71GW-023	All Compressors
11	"O" Ring	1	KK71GY-018	All Compressors
12	"O" Ring	1	KK71GY-017	All Compressors
13	Piston Ring	1	AU50CA-073	All Compressors
14	"O" Ring	1	KK71GW-080	All Compressors
15	Shim	*	19C47-2062	All Compressors
16	Vane Pulley Package	15	19C36-791	All Compressors
17	Pulley & Bushing Package Includes:	16	19C47-771	All Compressors
	Idler Pulley	1	19C47-6131	
	Bushing	1	KT53XL-065	
	Retaining Clip	1	19C57-4082	
18	Shoulder Screw	16	19C47-2481	All Compressors
19	Frewirl Blade	16	19C85-1359	R11 Compressors
		16	19C85-2684	R114 Compressors
20	Bushing	16	KT53XL-100	R11 Compressors
	Bearing	16	KT55ZU-080	R114 Compressors
21	Bushing	16	KT53XL-100	R11 Compressors
	Bearing	16	KTO3BQ-083	R114 Compressors
22	Cable & Drive Pulley Package Includes:	1	19C87-761	All Compressors
	Cable	1	19C86-753	
	Drive Pulley Package	1	19C87-781	
23	Pipe Plug	16	CA64AT-101	All Compressors
* Per Job Requirement				



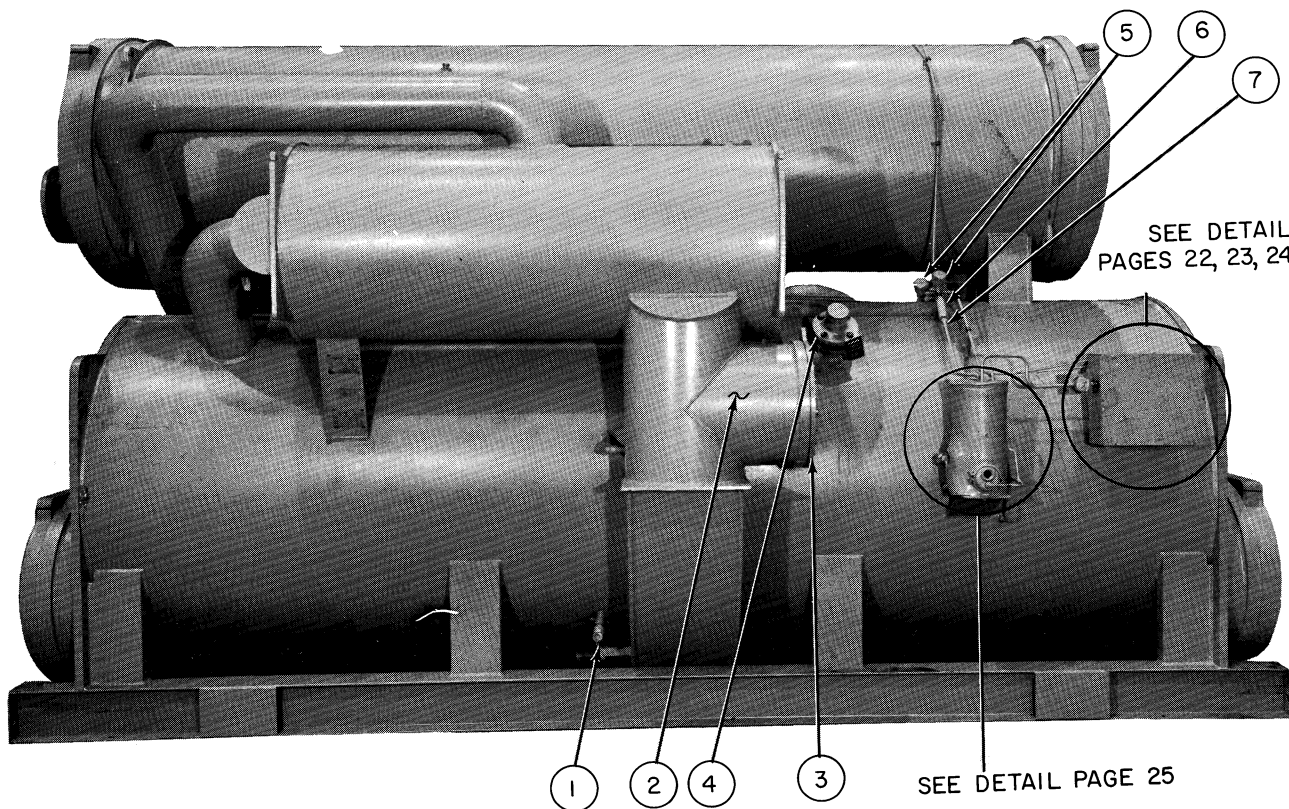
Group G — Cooler and Condenser



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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON 19CB HEAT EXCHANGERS
GROUP "G" COOLER & CONDENSER				
1	Chilled Water Temperature Switch	1	HH24AC-037	All Heat Exchangers
2	Chilled Water Temperature Probe Includes: Inner Probe (1) 32SM680001	1	32SM500234	All Heat Exchangers
3	Cooler Water Box Gasket	2 2 2	19CB713-1263 19CB213-1263 19CB513-1263	R114 Only 19CB611,711 19CB211 19CB311,411,511
4	Strainer Assembly NOTE: If a complete 19CB711-132 Assembly is re- quired, order (1) EP10BA-181 Valve and (1) 19CB711-1012 Orifice & Fabricate in Field.	1 1	*NOT AVAILABLE 19CB711-112	R114 Only 19CB611,711 19CB211,311,411,511
5	Float Valve Assembly (Hi Side)	1 1	17F50-504 19Q23-474	R114 Only 19CB611,711 19CB211,311,411,511
NS	Float Ball	1 1	EC28HZ-243 EC28HZ-036	R114 Only 19CB611,711 19CB211,311,411,511
6	Check Valve	1	19Q16-682	All Heat Exchangers
7	Check Valve Cover Gasket	1	19Q16-3522	All Heat Exchangers
8	Condenser Float Box Gasket	1 1	19CB715-1072 19CB515-1072	R114 Only 19CB611,711 19CB211,311,411,511
9	Condenser Water Box Gasket	2 2 2	19CB714-1103 19CB214-1103 19CB514-1103	R114 Only 19CB611,711 19CB211 19CB311,411,511
NS	Division Plate Gasket		QR02SR-019	All Heat Exchangers
10	Suction Elbow Gasket	2	19CB711-1372	All Heat Exchangers
11	Sight Glass Tube	1	19CB711-1122	All Heat Exchangers
12	Connector & Gasket Package	2	19P47-001	All Heat Exchangers
13	Discharge Gasket	1	19C85-2493	All Heat Exchangers



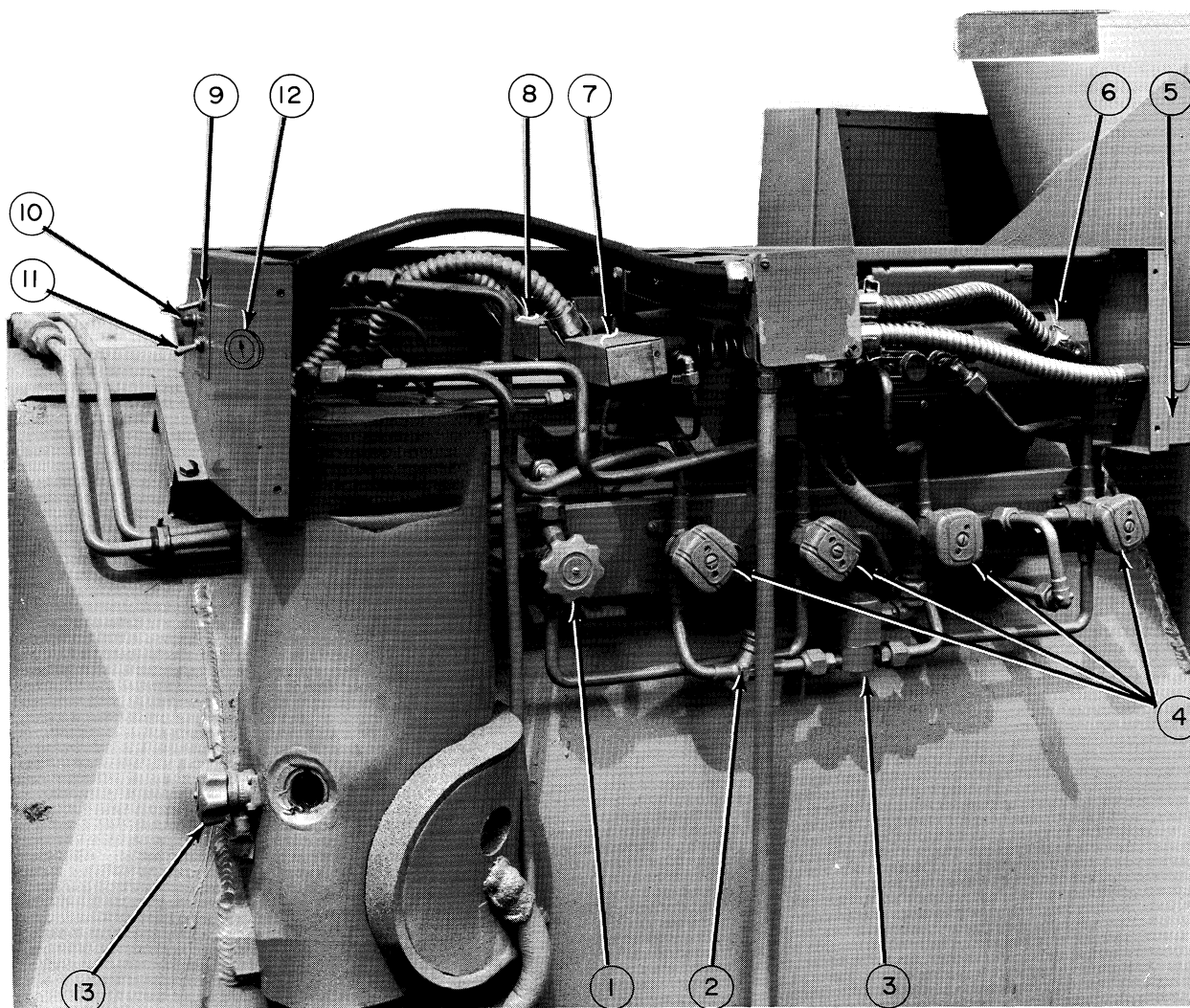
Group H — Cooler, Condenser and Economizer



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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON 19CB HEAT EXCHANGERS
GROUP "H" COOLER, CONDENSER & ECONOMIZER				
1	Globe Valve	1	ER39BE-090	All Heat Exchangers
2	Economizer Float Valve (Lo-Side)	1 1	17F55-504 19Q23-474	R114 Only 19CB611,711 19CB211,311,411,511
NS	Economizer Float Ball	1 1	EC28HZ-243 EC28HZ-036	R114 Only 19CB611,711 19CB211,311,411,511
3	Economizer Float Box Cover Gasket	1 1	19CB715-1072 19CB515-1072	R114 Only 19CB611,711 19CB211,311,411,511
4				
5	Valve 1/2"	2	EP10BA-181	R114 Only 19CB611,711
6	Strainer	1	KH11NX-100	All Heat Exchangers
7	Orifice	1	19CB721-1012	R114 Only 19CB611,711



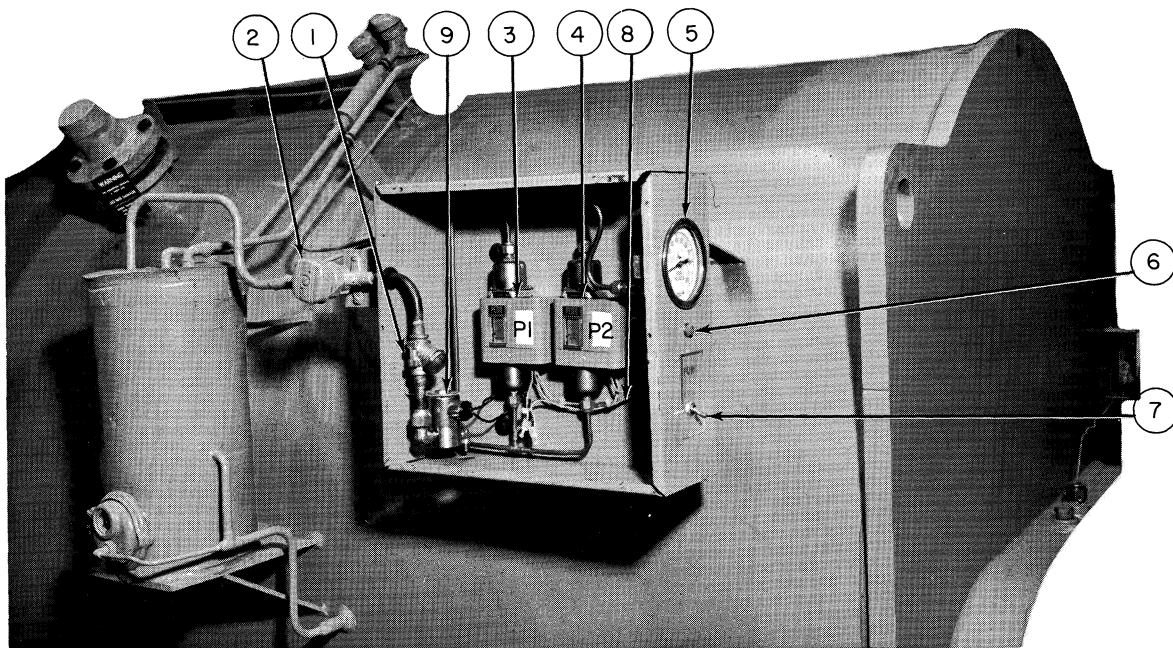
Group J — Purge Assembly Controls (R11)



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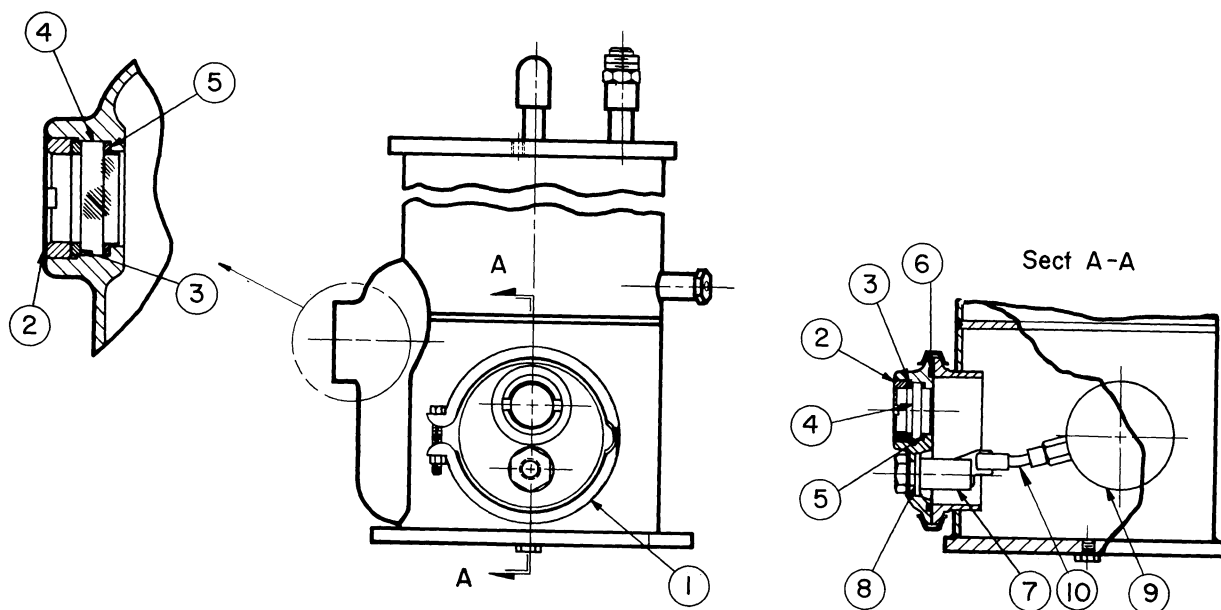
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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON HEAT EXCHANGER
GROUP "J" PURGE ASSEMBLY CONTROLS (P11)				
1	Diaphragm Valve	1	EP10BA-181	19CB211, 311, 411, 511
2	Check Valve	1	EC37TB-181	19CB211, 311, 411, 511
3	Solenoid Valve	1	EF11CQ-061	19CB211, 311, 411, 511
4	Three Way Solenoid Valve	4	EP31BA-181	19CB211, 311, 411, 511
5	Fuse	1	HY10MJ-015	19CB211, 311, 411, 511
6	Purge Pump	1	KK81AZ-027	19CB211, 311, 411, 511
7	Pressure Switch (Operating)	1	HK06ZC-030	19CB211, 311, 411, 511
8	Pressure Switch (Safety)	1	HK06ZC-026	19CB211, 311, 411, 511
9	Two Way Toggle Switch	1	HR53VE-019	19CB211, 311, 411, 511
10	Neon Pilot Light	1	HY19AD-019	19CB211, 311, 411, 511
11	Two Pole, Three Way Toggle Switch	1	HR53VK-120	19CB211, 311, 411, 511
12	Purge Pressure Gauge	1	KM03BC-324	19CB211, 311, 411, 511
13	Angle Valve	1	EP20LA-095	19CB211, 311, 411, 511
NS	Strainer	1	KH11NX-100	19CB211, 311, 411, 511
NS	Valve Repair Pkg. for Bell & Gusset Pumps	1	19P47-002	19CB211, 311, 411, 511
NS	Piston Repair Pkg. for Bell & Gusset Pumps	1	19P47-003	19CB211, 311, 411, 511



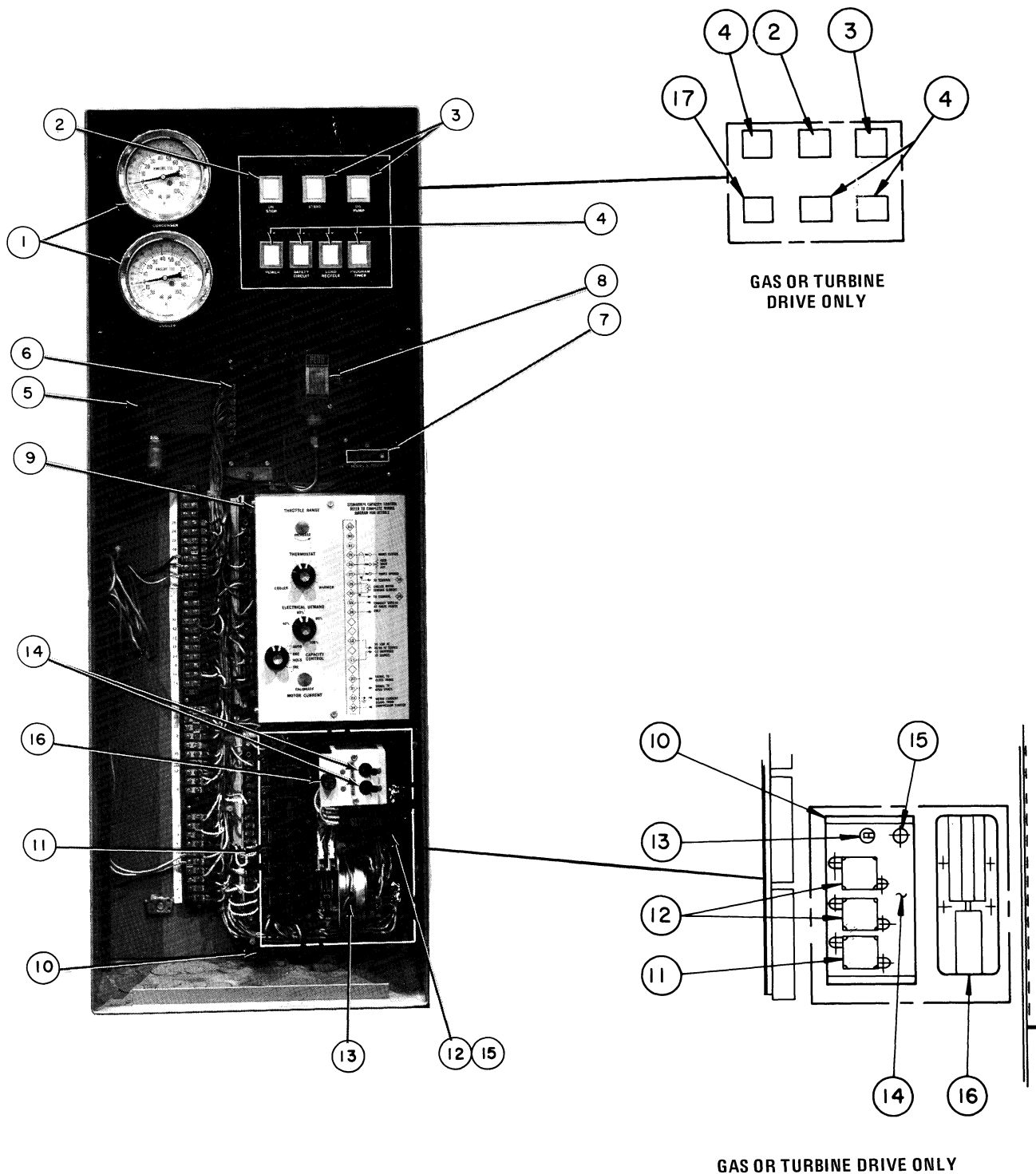
Group K — Purge Assembly Controls (R114)

ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON 19CB HEAT EXCHANGER
1	Check Valve	1	EC37TB-181	19CB611, 711
2	Valve	1	EP10BA-181	19CB611, 711
3	Pressure Switch P1	1	HK06CA-401	19CB611, 711
4	Pressure Switch P2	1	HK06CA-407	19CB611, 711
5	Purge Pressure Gauge	1	KM03ZZ-350	19CB611, 711
6	Yellow Light	1	HY19AZ-004	19CB611, 711
7	Switch	1	HR53VR-026	19CB611, 711
8	Terminal	1	HY84FC-109	19CB611, 711
9	Solenoid Valve	1	EF11CQ-061	19CB611, 711



Group L — Purge Assembly

ITEM NO.	DESCRIPTION	QTY.	PART NUMBER
1	Coupling	1	CT28MP-035
2	Sight Glass Gland	2	19C35-6171
3	Outer Sight Glass Gasket	1	5F20-1631012
4	Sight Glass	2	19C35-6151
5	Inner Sight Glass Gasket	2	5F20-1011
6	"O" Ring	1	KK71GZ-036
7	Valve	1	19DA11-551
8	Ring Gasket	1	19DA11-5141
9	Ball, Float	1	EC28HZ-023
10	Arm, Float	1	19DA11-292



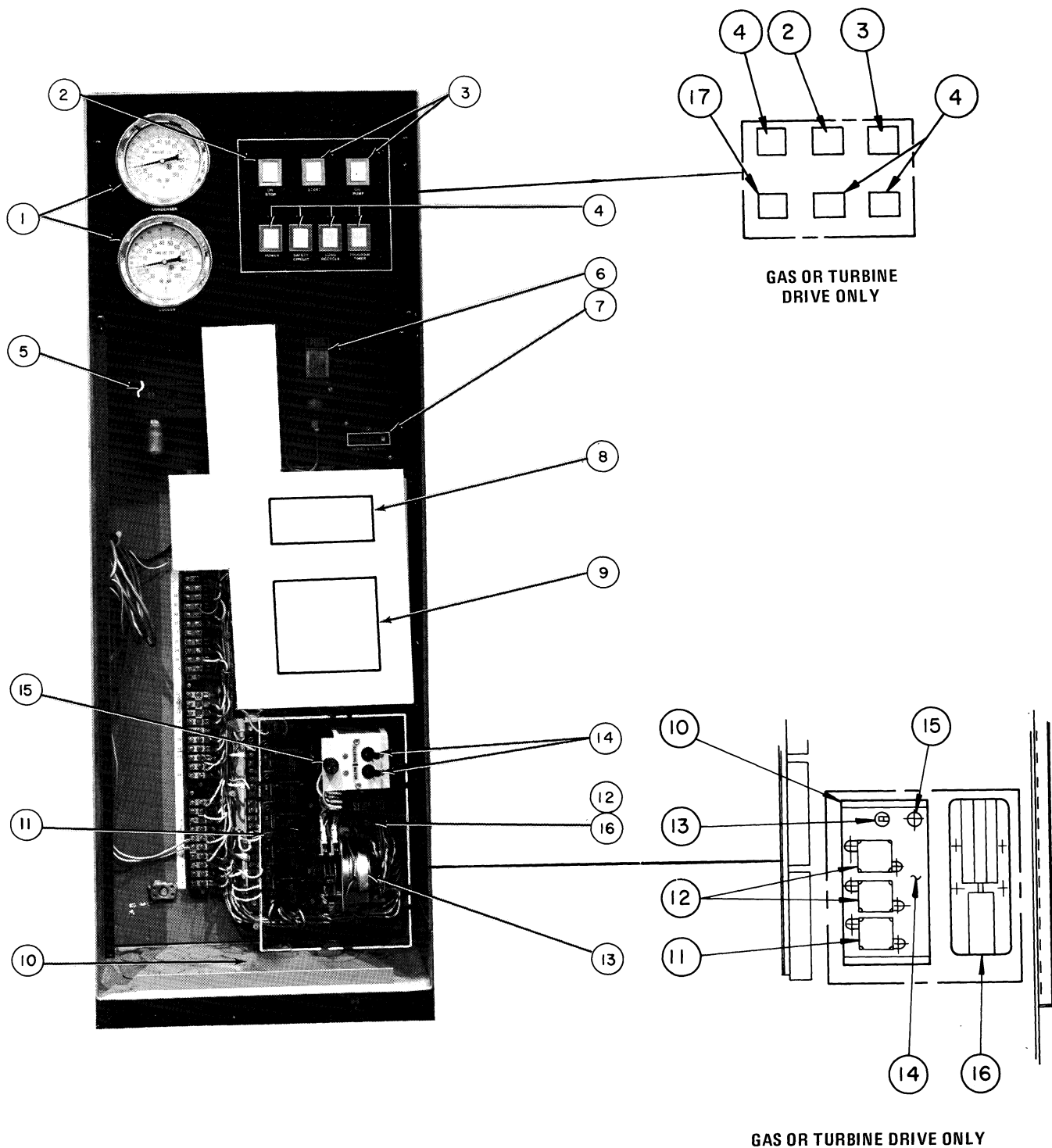
Group M — Control Panel (Electronic)



REFRIGERATION MACHINE

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ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON
GROUP "M" CONTROL PANEL (ELECTRIC)				
1	Pressure Gauge	2	KM03BC-324	R11 Machines
		2	KM03BC-352	R114 Machines
2	Push Button Switch	1	HR52ZD-020	All Machines
3	Push Button Switch	2	HR54ZA-020	Electric Motors
		1	HR54ZA-020	Turbine or Gas Engine Drive
4	Indicating Lights	4	HY19MM-020	Electric Motors Only
		3	HY19MM-020	Turbine & Gas Drive Only
5	Refrigerant Low Temperature Control	1	HH24AB-116	All Machines
6	Auxiliary Relay Includes: Relay	1	32SM400663	All Machines
		2	HN61KJ-604	
7	Elapsed Time Indicator	1	HK28HZ-115	All Machines
8	High Pressure Cut-Out Switch	1	19P47-1713	R11 Machines
		1	19P47-1723	R114 Machines
9	Amplifier Module Assembly	1	32SM400474	All Machines
10	Relay Module Assembly Includes:	1	32SM400504	Electric Motor
11	Relay	5	HN61KL-616	
12	Resistor	1	HT21AU-100	
13	Program Timer	1	HK25BB-021	
14	Circuit Breaker	2	HH83XH-110	
15	Time Delay Relay	1	19EA41-611	
16	Fuse (Package of 5)	1	HY10LJ-003005	
10	Relay Module Assembly Includes:	1	17CB116-103	Turbine & Gas Engine Drive
11	Relay	1	HN61KJ-615	
12	Relay	2	HN61KK-615	
13	Circuit Breaker	1	HH83XH-110	
14	Resistor	1	HT21AU-100	
15	Fuse	1	HY10LJ003005	
16	Time Delay Relay	1	HN67BQ-010	
17	Toggle Switch	1	HR53AA-001	Turbine & Gas Engine Drive



Group N – Control Panel (Pneumatic)



REFRIGERATION MACHINE

17CB

ITEM NO.	DESCRIPTION	QTY.	PART NUMBER	USED ON
CONTROL PANEL GROUP "N" (PNEUMATIC)				
1	Pressure Gauge	2	KM03BC-324	R11 Machines
		2	KM03BC-352	R114 Machines
2	Push Button Switch	1	HR52ZD-020	All Machines
3	Push Button Switch	2	HR54ZA-020	Electric Drive
		1	HR54ZA-020	Turbine or Gas Engine Drive
4	Indicating Lights	4	HY19MM-020	Electric Drive
		3	HY19MM-020	Turbine or Gas Engine Drive
5	Refrigerant Low Temperature Cut-Out	1	HH24AB-116	All Machines
6	High Pressure Cut-Out	1	19P47-1713	R11 Machines
		1	19P47-1723	R114 Machines
7	Elapsed Time Indicator	1	HK28HZ-115	All Machines
8	Electro Pneumatic Relay	1	HK05GG-001	Electric Drive
9	Load Limiting Controller	1	HK30JG-010	Electric Drive
10	Relay Module Assembly	1	32SM400504	Electric Drive
	Includes:			
11	Relay	5	HN61KL-616	
12	Resistor	1	HT21AU-100	
13	Program Timer	1	HK25BB-021	
14	Circuit Breaker	2	HH83XH-110	
15	Fuse (Package of 5)	1	HY10LS-003005	
16	Time Delay Relay	1	HN67SK-006	
10	Relay Module Assembly	1	17CB116-103	Turbine or Gas
	Includes:			Electric Drive
11	Relay	1	HN61KJ-615	
12	Relay	2	HN61KK-615	
13	Circuit Breaker	1	HH83XH-110	
14	Resistor	1	HT21AU-100	
15	Fuse (Package of 5)	1	HY10LJ003005	
16	Time Delay Relay	1	HN67BQ-012	
17	Toggle Switch	1	HR53AA-001	Turbine or Gas Engine Drive



REFRIGERATION MACHINE

17CB

ITEM NO.	DESCRIPTION	PART NUMBER
MISCELLANEOUS GROUP		
1	Oil, 5 Gallons (PP16-1)	PP23BB-005
2	Tube Cleaning Brush - 3/4" O.D.	KC21AH-105
3	Dielectric Grease (2 oz. tube)	PP43ZG-021
4	Paint (Touch-Up)	PH23GH-017