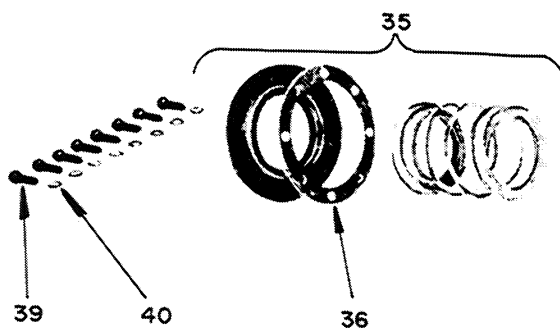
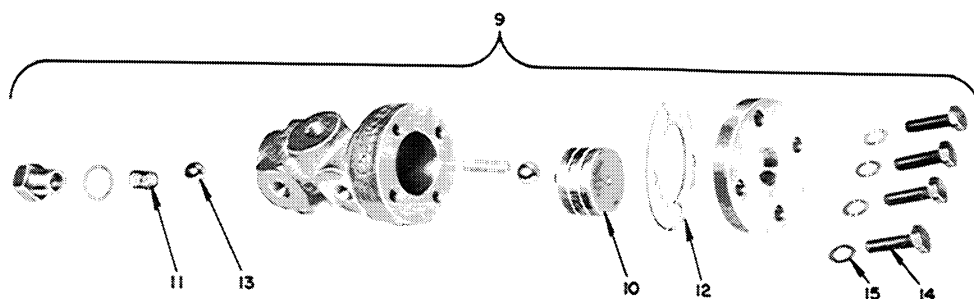
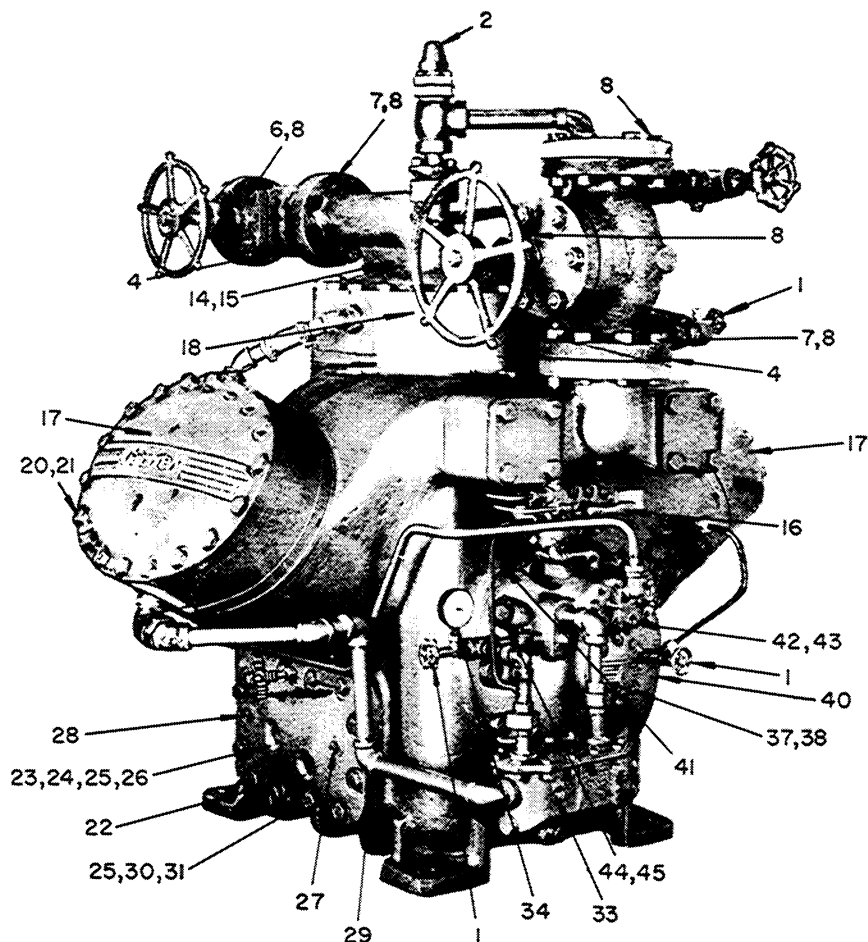
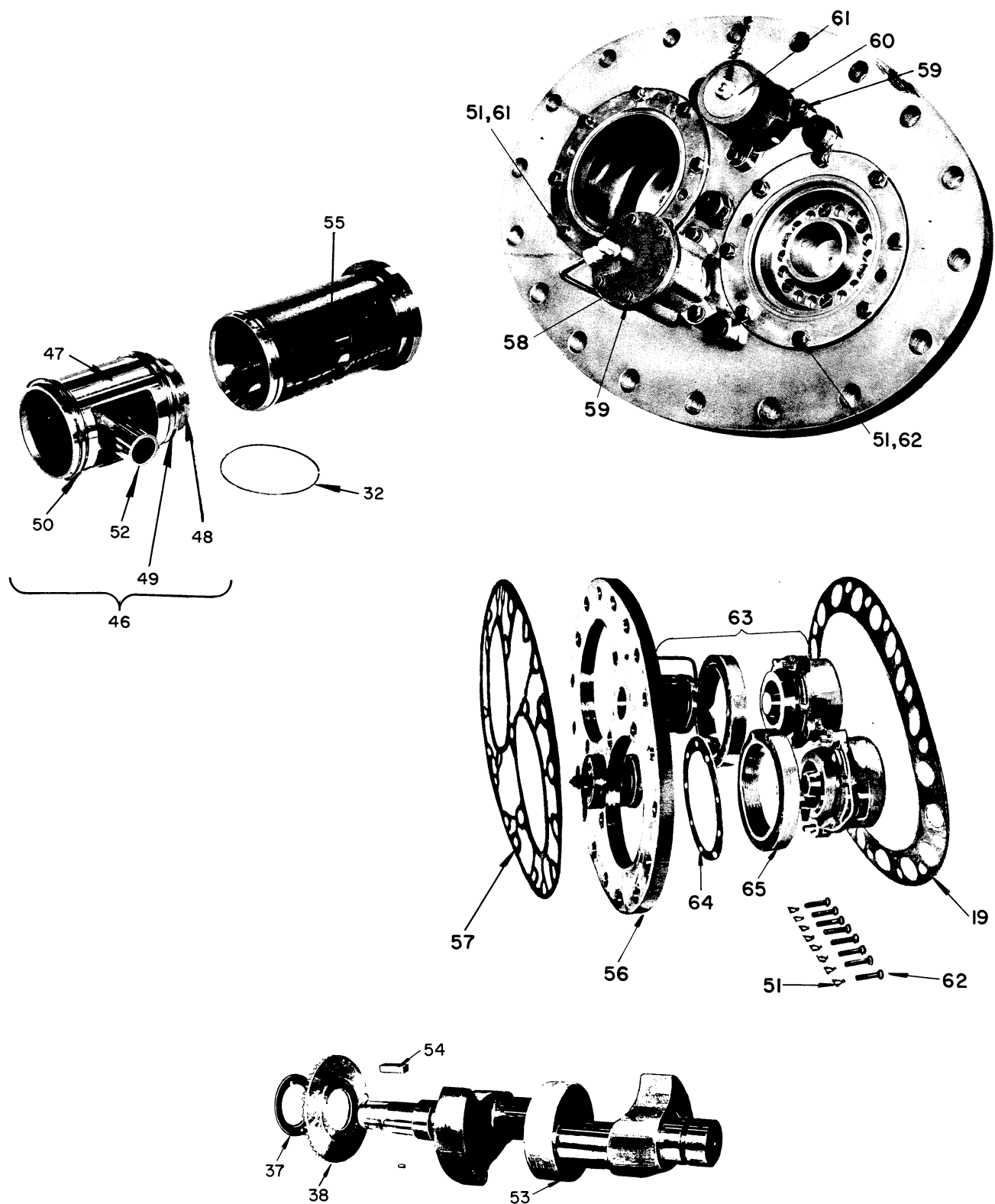








COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J									
			40	41	42	43	60	61	62	63		
	NOTE: The "5J" Compressors have two different bores and the number of suction valve springs vary according to the service application "Standard or Booster". They also may have either manual or automatic Capacity Control.											
	MODEL NUMBER CAPACITY CONTROL		BORE	NO. OF SUCTION VALVE SPRINGS TYPE OF APPLICATION								
	MANUAL	AUTOMATIC		STANDARD				BOOSTER				
- FREON 12 MODELS -												
	5J40 or 60 -189	5J40 or 60 -269	6 3/4	18						-		
	5J40 or 60 -209	5J40 or 60 -289	6 3/4	--						9		
	5J42 or 62 -189	5J42 or 62 -269	7	18						-		
	5J42 or 62 -209	5J42 or 62 -289	7	--						9		
- FREON 22 MODELS -												
	5J40 or 60 -319	5J40 or 60 -379	6 3/4	18						-		
	5J40 or 60 -349	5J40 or 60 -409	6 3/4	--						9		
	5J42 or 62 -349	5J42 or 62 -409	7	--						9		
- AMMONIA MODELS -												
	5J41 or 61 -189	5J41 or 61 -269	6 3/4	18						-		
	5J41 or 61 -209	5J41 or 61 -289	6 3/4	--						9		
	5J43 or 63 -209	5J43 or 63 -289	7	--						9		
	Compressor Oil (PP34-3)		15.5 gal 17.0 gal		x	x	x	x		x	x	x
EXTERNAL VALVE GROUP												
1	Angle Valve - 1/4" F.P.T. side x 1/4"M.P.T. end	ER40SE-040		3	3	3	3	3	3	3	3	3
	3/8" F.P.T. side x 3/8"M.P.T. bottom	ER40SE-050		1	2	1	2	1	2	1	2	
	3" (Freon)	EP24ZC-660		1		1						
	4" (Freon)	EP24ZC-780	NA	1		1		1		1		
	5" (Freon)	EP24ZC-840						1		1		
	2 1/2" (Ammonia)	EP24ZC-570			1		1					
	3" (Ammonia)	EP24ZC-630			1		1		1		1	
	4" (Ammonia)	EP24ZC-750							1		1	
2	Relief Valve, Angle - 1 1/4" (300# Setting)	EB51FP-300		1	1	1	1	1	1	1	1	1
3	Gasket, Angle Valve (3" Freon)	EP29YC-660		1		1						
4	(3" Freon, Crankcase End)	CR91TA-501		1		1						
	(4" " " ")	ER99TF-560		1		1		1		1		
	(4" Freon, Adpt. Flg. End)	EP29YC-780		1		1		1		1		
	(5" " " " ")	EP29YC-840						1		1		
	(5" Freon, Crankcase End)	ER99TF-561						1		1		
	(2 1/2" Ammonia, Crankcase End)	CR91TA-501			1		1					
	(3" Ammonia, Crankcase End)	ER99TF-440			1		1		1		1	
	(4" " " " ")	ER99TF-460							1		1	



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J							
			40	41	42	43	60	61	62	63
EXTERNAL VALVE GROUP (Cont'd.)										
5	Adaptor, Flange (3" Valve - Freon & Ammonia)	EP29ZC-660	1	1	1	1	1	1	1	1
	(4" Valve - Freon)	EP29ZC-780	1				1		1	
	(5" " ")	EP29ZC-840					1		1	
	(2 1/2" - Valve - Ammonia)	EP29ZC-570		1	1					
	(4" Valve - Ammonia)	EP29ZC-780		1	1		1		1	
	Tongue, Companion Flange - 1 1/4"	CR59DN-301	2	2	2	2	2	2	2	2
	Gasket, Companion Flange Tongue	CR90TA-301	2	2	2	2	2	2	2	2
	Adaptor, Butt Weld (2 1/2" Valve, Ammonia)	EP29WC-570		1		1				
	(3" Valve, Ammonia)	EP29WC-660		1		1		1		1
	(4" " ")	EP29WC-750						1		1
	Gasket, Butt Weld Adaptor (2 1/2" Valve Ammonia)	EP29YC-750		1		1				
	(3" Valve Ammonia)	EP29YC-660		1		1		1		1
	(4" Valve Ammonia)	EP29YC-780						1		1
	Adaptor, Tubing (3" Angle Valve, Freon)	EP29VC-660	1		1					
	(4" " " ")	EP29VC-780	1		1					
	6	(5" " " ")	EP29VC-840					1		1
(4" " " ") on										
models 5J60 & 62 -109 & 119		EP29VC-780						1	1	
models 5J60 & 62 -139		EP29VC-720						1	1	
Hex Hd. Mach. Bolt, Valve Mounting										
3/4" - 10 x 3 1/2" lg.		AH06BR-361	14	12	14	12	2	8	2	8
3/4" - 10 x 4" lg.		AH06BR-363	6		6		26	14	26	14
5/8" - 11 x 2 3/4" lg.		AH06BR-378		4		4				
3/4" - 10 x 3 1/4" lg.		AH06BR-360						2		2
• 8		Hex Nut, Valve Mounting - 3/4" - 10	AT11AA-361	20	12	20	12	28	24	28
	5/8" - 11	AT11AA-331		4		4				

CAPACITY CONTROL GROUP

9	Capacity Control Valve Assembly (Oil Pilot)	5J60-122 (NA)	1	1	1	1	1	1	1	1
	Includes:									
	Valve Body NA (1) 5J60-1203									
10	Valve Piston (1) 5J60-1121									
11	Valve Spring (1) 5J60-1471									
12	Valve Cover Gasket (1) 5J60-1201									
	Valve Pin (1) 5J60-1211									
13	Steel Ball (2) KT37ZZ-050									
14	Hex Hd. Capscrew - 1/4"-28 x 1" (4) AB06BR-170									
15	Capscrew Washer - 1/4" (4) AU51YA-001									
	Capacity Control Solenoid Valve Body (Auto. Control)									
	(Used on models 5J40 & 60 -169, 259)	EF19UF-130	1				2			
	(Used on models 5J41 & 61 -169, 259)	EF19UF-132		1				2		
	(Used on models 5J42 & 62 -169, 259)	EF19UF-130			1				2	
	(Used on models 5J43 & 63 -169)	EF19UF-132				1				2
	(Used on models 5J60 & 62 -429)	EF19UF-130					2		2	
	Solenoid Coil 110V - 60 Cy.	EF19UF-030	1	1	1	1	1	1	1	1
	220V - 60 Cy.	EF19UF-031	1	1	1	1	1	1	1	1
16	3-Way Dual Shut-Off Valve (Load Selector)	EP83RC-210	1	1	1	1				
	Load Selector Disc	5J60-1392						1	1	1



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J									
			40	41	42	43	60	61	62	63		
CAPACITY CONTROL GROUP (Cont'd.)												
	Load Selector Plate	5J60-1213					1	1	1	1		
	Load Selector Plate Gasket	5J60-1472					1	1	1	1		
	Load Selector Cover Gasket	5J60-1482					1	1	1	1		
PRESSURE CONTROL GROUP												
	*High Side Pressure Control (F12)	HK02HA-012	1		1		1		1			
	*Low Side Pressure Control (F12)	HK02HB-012	1		1		1		1			
	*Mounting Bracket (F12)	HK09HZ-012	1		1		1		1			
	*Denotes: All three (3) parts must be ordered for replacement of the original pressurestat (HK04DN-061).											
	For "Standard" application models operating with "F22", manual or automatic unloading											
	High Side Pressure Control (F22)	HK02HA-012	1		1		1					
	Low Side Pressure Control (F22)	HK02HB-012	1		1		1					
	For "Booster" application models operating with "F22", manual or automatic unloading											
	High Side Pressure Control (F22)	HK02HA-010	1				1		1			
	Low Side Pressure Control (F22)	HK02HB-012	1				1		1			
	For all 5J41, 43, 61, 63 models Dual Pressurestat											
		HK02CA-006		1		1		1		1		
	Oil Safety Switch (F12, 22) (NH ₃)	HK06BA-109 HK06BA-120	1		1		1		1		1	
				1		1		1		1		
COMPRESSOR BODY GROUP												
	Compressor Oil (PP34-3) (5 gal.)	PP45EB-405	15	1/2 gal.			17 gal.					
	Gasket Set	5J40-502 5J61-502 5J60-502	1		1		1		1		1	
	Crankcase Heater Pkg. 115V 230V	5J40-281 5J40-291		As Required								
				"								
	Crankcase Heater Casing	5F20-3742	2		2		2		2			



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J									
			40	41	42	43	60	61	62	63		
COMPRESSOR BODY GROUP (Cont'd.)												
	Crankcase Assembly (Assembly not stocked)	5J40-129 5J60-129	1	1	1	1		1	1	1	1	
	Includes:											
	Main Bearing, Seal End (1) 5J60-1013											
	Orifice Plug (1) 5J60-1091											
	Pipe Plug (1) CA63AA-051											
	Dowel Pin - 1/2"dia. x 3/4"lg. (1) AX11AR-288											
	Tube Fastening Ferrule											
	(on 5J40-129) (4) 5H40-1541											
	(on 5J60-129) (6) 5H40-1541											
	Rd.Hd. Machine Screw - #10 - 24 x 1/2"lg.											
	(on 5J40-129) (2) AC15AA-126-012 (pkg.12)											
	(on 5J60-129) (4) AC15AA-126-012 (pkg.12)											
	Oil Filter R.H.	5J40-2232	1	1	1	1	1	1	1	1	1	
	L.H.	5J40-2242	1	1	1	1	1	1	1	1	1	
	Oil Filter Mounting Arm Assembly	5J60-253	1	1	1	1	1	1	1	1	1	
	Oil Filter Mounting Arm Gasket	5J60-1181	1	1	1	1	1	1	1	1	1	
	Oil By-Pass Plug	5H40-1141		2		2		2		2		
	Oil Return Check Valve Assembly NA	5J60-112	2		2		2		2			
	Includes:											
	Seat (1) 5J60-1151											
	Valve (1) 5J60-1161 NA											
	Spacer (1) 5J60-1141											
	Oil Return Check Valve Gasket	5J60-1491	2	2	2	2	2	2	2	2	2	
	Hex Hd. Pipe Plug - 3/4"	CA63AA-201	1	1	1	1	1	1	1	1	1	
17	Cylinder Head Assembly (R & L Banks)	5J60-239	2	2	2	2	2	2	2	2		
18	(Center Bank)	5J60-229					1		1			
	(Center Bank)	5J61-229						1		1		
	Each Includes:											
	Hex Reducer - 1 1/2" x 1" (2) CA53NA-353											
	Pipe Plug (6) CA63RA-251											
19	Cylinder Head Gasket	5J60-1094	2	2	2	2	3	3	3	3		
	Cylinder Head Stud - 7/8" - 9 x 9 1/2" lg.	AR69AA-910	2	2	2	2	2	2	2	2		
	7/8" - 9 x 8 1/4" lg.	AR09FR-840					2	2	2	2		
20	Cylinder Head Capscrew - 7/8" - 9 x 7 1/4" lg.	AH03BR-783	36	36	36	36	54	54	54	54		
21	Cylinder Head Capscrew Gasket - 7/8"	AU51YA-013	36	36	36	36	54	54	54	54		
	Spring, Cylinder Head Safety	5J60-1033	4	4	4	4	6	6	6	6		
	Spring Retainer, Cylinder Head Safety	5J60-113	4	4	4	4	6	6	6	6		



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J							
			40	41	42	43	60	61	62	63
COMPRESSOR BODY GROUP (Cont'd.)										
22	Hand Hole Cover & Sight Glass Assembly *NOTE: Assemblies not stocked. Each Includes:	*5J60-213 *5J61-213	1	1	1	1	1		1	1
23	Sight Glass (2) 5H40-1001									
24	Sight Glass Gland (2) 5H40-1021									
25	Sight Glass Gasket (Outer) (2) 5H40-1011									
26	Sight Glass Gasket (Inner) (2) 5H40-1621									
27	Pipe Plug - 1/4" (1) CA63AA-051									
28	" " - 3/8" (1) CA63AA-101									
	Capscrew - 5/16" - 18 x 7/8"lg. (6) AA06BR-199									
	Lockwasher - 5/16" (6) AU27AR-201									
	Hand Hole Cover without Sight Glass /NOTE: Assemblies not stocked. Units prior to Ser. #5J-210003 were not factory equipped with Valves on the Hand Hole Cover, unless a field conversion was made. Units starting with Ser.#5J-210003 and ending Ser.#5J-240075 were equipped with one (1) 5F-9811 Vogt Valve. Units starting with Ser.#5J-240076 are factory equipped with one (1) EP49ZM-025"Reading, Pratt & Cody" Valve.	/5J60-1119 /5J61-1119	1		1		1		1	1
29	Hand Hole Cover Gasket	5J60-1044	2	2	2	2	2	2	2	2
30	Capscrew, Hand Hole Cover - 3/4" - 10 x 2" lg.	AH06BR-355	24	24	24	24	24	24	24	24
31	Capscrew Gasket, Hand Hole Cover - 3/4"	AU51YA-012	24	24	24	24	24	24	24	24
	Suction Strainer & Filter Assembly NA	5J40-203 5J60-203	1	1	1	1		2	2	2
	Includes: Filter Ring NA (1) 5J60-1402 Filter Ret.Spring(1) 5J40-1302 (5J40) " " " (1) 5J60-1302 (5J60)									
	Suction Filter Package (Felt Sock) NA	5J40-952	1	1	1	1				
	Includes: Felt Filter (1) 5J40-1233 Filter Ring NA (1) 5J60-1402 Filter Ret.Spring(1) 5J40-1302									
	Suction Filter Package (Felt Sock) NA	5J60-952					2	2	2	2
	Includes: Felt Filter (1) 5J60-1233 Filter Ring NA (1) 5J60-1402 Filter Ret.Spring(1) 5J60-1302									
	Suction Manifold	5J40-1014 5J41-1014 5J60-1099 5J61-1099	1		1			1	1	1
	Suction Manifold Gasket	5J40-1122 5J60-1122	1	1	1	1		2	2	2
	Suction Manifold Cover	5J60-1452	1	1	1	1				
	Suction Manifold Cover Gasket	5J60-1122	1	1	1	1	2	2	2	2
32	"O" Ring	KK71RZ-675	4	4	4	4	6	6	6	6



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J							
			40	41	42	43	60	61	62	63
COMPRESSOR BODY GROUP (Cont'd.)										
33	Oil Cooler	KH52HC-201	1	1	1	1	1	1	1	1
34	Oil Gauge - (300# Press. Setting)	KM03AF-242	1	1	1	1	1	1	1	1
SEAL END GROUP										
35	Shaft Seal Assembly Package Includes: Cover Plate (1) 5J60-1383	5J60-182	1	1	1	1	1	1	1	1
36	Cover Plate Gasket (1) 5J60-1183									
37	Bearing, Washer Assembly NA Includes: Washer (1) 5J60-1083 (5J60) " (1) 5J61-1373 (5J61) Lug (1) 5J60-1481 (5J60,61)	5J60-123 5J61-313	1	1	1	1	1	1	1	1
38	Thrust Washer & Fan NA	5J60-1073 5J61-1363	1	1	1	1	1	1	1	1
39	Shaft Seal Cover Capscrew - 1/2" - 13 x 1 3/4" lg.	AA06BR-294	8	8	8	8	8	8	8	8
	Shaft Seal Cover Capscrew Gasket - 1/2"	AU51YA-009	8	8	8	8	8	8	8	8
PUMP END GROUP										
40	Bearing Head & Oil Pump Pkg. NA Includes:	5J60-499	1	1	1	1	1	1	1	1
41	Pump Head Gasket (1) 5J60-1114 Main Bearing, Pump End (1) 5J60-1023 Oil Pump Pkg. (Matched Parts) Idler, Cover & Driver (1) 5J60-453 Oil Filter Cover Assembly (1) 5J60-233 " " " Gasket (1) 5J60-1232 Oil Pump Bushing (1) 5J60-1212 " " Cover Gasket (1) 5J60-1222 By-Pass Valve (1) 7G8-5332 " " " Spring (1) 7G8-4182 Adjusting Screw (1) 7G8-5342 " " Nut (1) 7G8-5352 " Nut Washer (1) 7G8-5362 Ball Valve Spring (1) 5F20-1822 Ret. Ring Spring (1) AU38AA-101 Steel Ball (1) KT37ZZ-082 Dowel Pin - 1/2" x 3/4" (1) AX11AR-288 Hex Hd. Screw - 3/8"-16 x 2" (10) AA06BR-235 3/8"-16 x 1" (8) AA06BR-230 Capscrew Washer - 3/8" (18) AU51YA-005 Plate Washer (1) AU01AA-171 Pipe Plug - 3/4" (2) CA63AA-201 " " - 1/2" (1) CA62AA-151 " " - 1" (2) CA62RA-151									
42										
43										
	Pump End Bearing Washer Assembly	5J60-132	1	1	1	1	1	1	1	1
44	Capscrew, Bearing Head - 7/8" - 9 x 2 1/4" lg.	AH06BR-386	12	12	12	12	12	12	12	12
45	Capscrew Washer, Bearing Head - 7/8"	AU51YA-013	12	12	12	12	12	12	12	12



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J									
			40	41	42	43	60	61	62	63		
CRANKSHAFT, CONNECTING ROD & PISTON GROUP												
	Connecting Rod & Bearing Pkg. Includes: Connecting Rod & Cap (1) 5J61-104 Connecting Rod Bolt (2) 5J60-1042 Piston Pin Bushing (1) 5J60-1061 Conn. Rod Bearing (2) 5J60-1003 Hex Nut (2) AT29AA-332	5J61-254	4	4	4	4	6	6	6	6		
46	Piston & Valve Guide Assembly - (6 3/4" std.) NA Includes: Piston Assembly (1) 5J60-303 Piston Pin Lockscrew (1) 5J60-1062 Suction Valve Guide (1) 5J60-1063 Suction & Disch. Valve (Inner) (1) 5J60-1102 " " " (Outer) (1) 5J60-1112 Suction Valve Spring (18) 5J60-1782 Piston Pin Lockscrew Washer (1) 7G8-1842 Piston Ring, Compression (2) 5J60-1072 " " , Oil (1) 5J60-1082 " " , Oil NA (1) 5J60-2062 Flat Hd. Machine Screw (6) AD26FR-198	5J60-293	4				6					
46	Piston & Valve Guide Assembly - (6 3/4" Booster) NOTE: Same as #5J60-293, except contains only nine (9) Suction Valve Springs #5J60-1782.	5J60-194	4				6					
46	Piston & Valve Guide Assembly - (6 3/4" Std.) NOTE: Same as #5J60-293 except replace one (1) Oil Piston Ring #5J60-1082 with one (1) Oil Piston Ring #5J60-2062 and replace (18) Suction Valve Springs #5J60-1782 with (18) Suction Valve Springs #5J60-1092.	5J61-293		4				6				
46	Piston & Valve Guide Assembly - (6 3/4" Booster) NOTE: Same as 5J60-293 except replace one (1) Oil Piston Ring #5J60-1082 with one (1) Oil Piston Ring #5J60-2062 and remove nine (9) of the original (18) Valve Springs #5J60-1782 from #5J60-293.	5J61-194		4				6				
46	Piston & Valve Guide Assembly - (7 Std.) Includes: Piston Assembly (1) 5J42-303 Piston Pin Lockscrew (1) 5J60-1062 Suction Valve Guide (1) 5J60-1063 Suction & Disch. Valve (Inner) (1) 5J60-1102 (Outer) (1) 5J60-1112 Suction Valve Spring (18) 5J60-1782 Piston Pin Lockscrew Washer (1) 7G8-1842 Piston Ring, Compression (2) 5J42-1072 " " , Oil (1) 5J42-1082 " " , Oil (1) 5J42-2062	5J42-293			4			6				



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J									
			40	41	42	43	60	61	62	63		
CRANKSHAFT, CONNECTING ROD & PISTON GROUP (Cont'd.)												
46	Piston and Valve Guide Assembly - (7 Booster) NOTE: Same as #5J42-293 except remove nine (9) of the original (18) Valve Springs #5J60-1782 from #5J42-293.	5J42-194			4					6		
46	Piston & Valve Guide Assembly - (7 Booster) NOTE: Same as #5J42-293 except remove (18) Valve Springs #5J60-1782 and replace with (18) Valve Springs #5J60-1092. Also remove (1) Oil Piston Ring #5J60-1082 and replace with one (1) Oil Piston Ring #5J42-2062.	5J43-293				4					6	
	Connecting Rod & Piston Assembly Note: For ordering of this assembly, select the proper Piston & Valve Guide Assembly, and Connecting Rod & Bearing Package as shown above.		4	4	4	4	6	6	6	6	6	
51	Piston Pin Lockscrew Washer	55184	38	38	38	38	60	60	60	60	60	
52	Piston Pin	5J60-1052	4	4	4	4	6	6	6	6	6	
53	Crankshaft Assembly Includes: Soc. Hd. Pipe Plug (2) CA64AA-151 Dowel Pin (1) AX11AR-288	5J40-249 5J60-249	1	1	1	1		1	1	1	1	
54	Crankshaft Key - 1" x 4"	AW01DA-481	1	1	1	1	1	1	1	1	1	
55	Cylinder Sleeve Assembly (NA)	5J60-164 5J42-164	4	4			6	6		6	6	
VALVE PLATE GROUP												
56	Valve Plate (Plain) (Unloader)	5J60-1059 5J60-1069	1	1	1	1	1	1	1	1	1	
57	Valve Plate Gasket	5J60-1084	2	2	2	2	3	3	3	3	3	
58	Unloader Power Element Assembly Includes: Spring Retainer (1) 5J60-163 Cylinder (1) 5J60-1193 Piston (1) 5J60-1382 Seat (1) 5J60-1001 Seat Guide (1) 5J60-1012 Stem (1) 5J60-1002 Cover (1) 5J60-1352 Cover Gasket (2) 5J60-1362 Spring (1) 5J60-1101 Hex Hd. Capscrew 1/4" - 28 x 1 1/4" (6) AB06BR-172 Capscrew Gasket - 1/4" (6) AU51YA-001 Castel Nut - 3/8" - 24 (1) AT21AA-242	5J60-153	1	1	1	1	2	2	2	2		
59	Capscrew, P. E. - 5/8" - 11 x 3"	AA06BR-329	6	6	6	6	12	12	12	12	12	



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J							
			40	41	42	43	60	61	62	63

VALVE PLATE GROUP (Cont'd.)

	Power Elements Seat Replacement Package	5J40-151								
			As Required							
60	Discharge Check Valve Assembly	5J60-173	1	1	1	1	2	2	2	2
	Includes:									
	Check Valve Seat (1) 5J60-1172									
	Seat Retainer (1) 5J60-1182									
	Valve Spring (1) 5J60-1501									
	Discharge Check Valve Dash Pot	5J60-1123	1	1	1	1	2	2	2	2
	Discharge Check Valve Dash Spring	5J60-1251	1	1	1	1	2	2	2	2
61	Discharge Check Valve Pot Retainer	5J60-1192	1	1	1	1	2	2	2	2
62	Capscrew, Outer Seat - 3/8" - 16 x 1 3/4"	AA06BR-234	32	32	32	32	48	48	48	48
63	Discharge Valve Guide Assembly Pkg.									
	(Used on all 5J40 & 5J60 models)	5J40-323	4				6			
64	Includes: Gasket (1) 5J60-1153									
65	Outer Seat (1) 5J60-1143									
	Spring (18) 5J60-1471									
63	(Used on 5J41 & 5J61 -149 & -259 models)	5J40-323		4				6		
64	Includes: Gasket (1) 5J60-1153									
65	Outer Seat (1) 5J60-1143									
	Spring (18) 5J60-1471									
63	(Used on 5J41 & 5J61 -159 & -169 models)	5J41-323		4				6		
64	Includes: Gasket (1) 5J60-1153									
65	Outer Seat (1) 5J60-1143									
	Spring (18) 5J60-1291									
63	(Used on all 5J42 & 5J62 models)	5J42-323			4				6	
64	Includes: Gasket (1) 5J42-1153									
65	Outer Seat (1) 5J42-1143									
	Spring (18) 5J60-1471									
63	(Used on all 5J43 & 5J63 models)	5J43-323				4				6
64	Includes: Gasket (1) 5J42-1153									
65	Outer Seat (1) 5J42-1143									
	Spring (18) 5J60-1291									

FLYWHEEL GROUP

	Flywheel	5J40-152	1	1	1	1				
		5J60-152					1	1	1	1
	Flywheel Washer	5J60-1282	1	1	1	1	1	1	1	1
	Flywheel & Crankshaft Drive Key - 1" x 1" x 4" lg.	AW01DA-481	1	1	1	1	1	1	1	1
	Flywheel Bolt - 1" - 14 x 2" lg.	AH04AA-415	1	1	1	1	1	1	1	1



COMPRESSORS

5J

40,41,42,43,60,61,62,63

ITEM NO.	PART NAME	REPLACEMENT PART NUMBER	USED ON 5J							
			40	41	42	43	60	61	62	63
GENERAL FASTENING GROUP										
	Hex Hd. Capscrew - 1/2" - 13 x 1 3/4" lg.	AA06BR-294	8	8	8	8	8	8	8	8
	3/8" - 16 x 1 3/4" lg.	AA06BR-234	32	32	32	32	48	48	48	48
	3/8" - 16 x 7/8" lg.	AA06BR-229	6	6	6	6	12	12	12	12
	Hex Hd. Mach. Bolt - 7/8" - 9 x 7 1/4" lg.	AH06BR-783	36	36	36	36	60	60	60	60
	7/8" - 9 x 2 1/4" lg.	AH06BR-386	32	32	32	32	25	25	25	25
	3/4" - 10 x 2" lg.	AH06BR-355	24	24	24	24	24	24	24	24
	3/4" - 10 x 2 1/2" lg.	AH06BR-357	8	8	8	8				
	Capscrew Gasket - 1/2"	AU51YA-009	8	8	8	8	8	8	8	8
	3/4"	AU51YA-012	24	24	24	24	24	24	24	24
	7/8"	AU51YA-013	68	68	68	68	87	87	87	87
	5/8"	AU51YA-011	2	4	2	4	2	4	2	4
	Hex Nut - 3/4 - 10	AT11AA-361	8	8	8	8				
	7/8 - 9	AT11AA-391	4	4	4	4	6	6	6	6